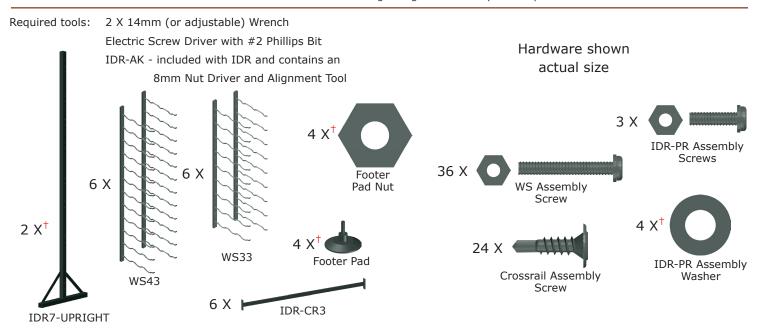


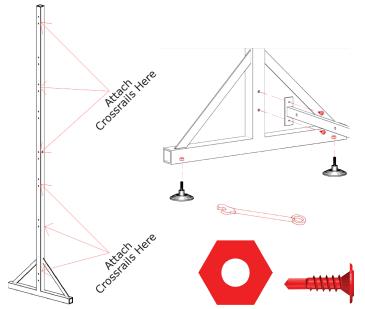
7' X 3 Deep Island Display Rack (IDR73) Assembly Instructions

Wine Master Cellars, LLLP • 10645 E 47th Ave, Denver, CO 80239 • phone: 866.650.1500 • fax: 866.650.1501 Please feel free to contact us regarding the assembly of this product.

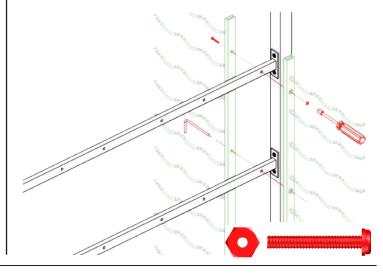


^TIDR Extension packages contain only 1/2 the quantity of noted items.

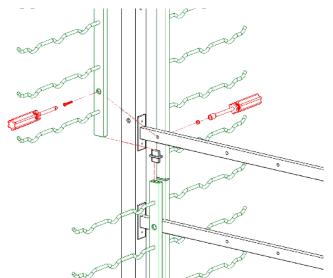
1. **Assemble frame** - Insert and hold a footer pad nut inside the tube, aligned with the pre-drilled hole, and thread the footer pad into the nut. Tighten all of the footer pads with a 14mm wrench. Lay down one upright and attach all six crossrails using the provided crossrail assembly screws in the predrilled mounting holes noted below. Do not fully tighten at this point to allow for adjustments during assembly. Stand up the first upright and attach the second upright to crossrails.



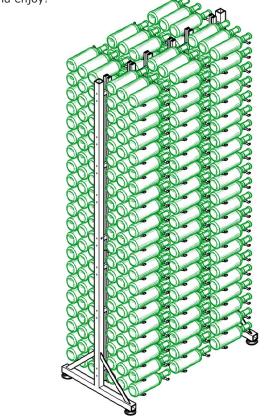
2. Attach lower racks to frame - Using two WS33 base cradling racks, and starting with the bottom three cross rails at the left side of the assembled frame, align the mounting holes in the racks with the holes on crossrails. Temporarily place alignment tool through center hole in first rack, crossrail and the center hole in second rack, as shown. Attach racks to crossrails as shown. After securing top and bottom of racks, remove alignment tool and replace with assembly screw. Repeat for each rack set, alternating between base and neck sets.



3. **Attach upper racks to frame** – Remove the plastic end plugs from the tops of the WS33 racks that are now attached to the frame. Remove the end plugs from the bottoms of the WS43 racks and replace with the provided couplers as shown. Using two WS43 base cradling racks, and starting with the bottom three cross rails at the left side of the assembled frame, align the mounting holes in the racks with the holes on crossrails. Temporarily place alignment tool through center hole in first rack, crossrail and the center hole in second rack, as shown. Attach racks to crossrails as shown. After securing top and bottom of racks, remove alignment tool and replace with assembly screw. Repeat for each rack set, alternating between base and neck sets.



4. **Finishing steps** – Fully tighten all screws (especially Crossrail Assembly Screws) and snap mounting hole covers in place. Fill with wine and enjoy!



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